

VELVET Sprayz



CONE 05-10

Artist: Malcolm Mobutu Smith
Various Velvet Sprayz on 11M A-Mix White Stoneware Clay. Fired to cone 5





Category: Underglaze
Firing Temperature: Cone 05-10



SAFE FOR SPRAY
APPLICATION



FOOD SAFE
WITH GLAZE



Conforms to
ASTM D-4236



Conforms to
ASTM D-4236

VS-308 YELLOW



VS-387 BRIGHT RED



VS-384 REAL ORANGE



VS-353 DARK GREEN



VS-326 MEDIUM BLUE



VS-359 ULTRA WHITE



VS-361 JET BLACK



FIRING KEY

Cone 05 tiles are AMACO No. 25 Clay. Glazed with LG-10 Clear Transparent.

Cone 5/10 tiles are AMACO No. 11 Clay. Glazed with HF-9 Zinc-Free Clear.

DEFINITION OF CONES

Cone 05 = 1241°C (at 150°C/hour for the final 100°C of firing) / 2266°F (at 270°F/hour in the final 200°F of firing)

Cone 5 = 1184°C (at 150°C/hour for the final 100°C of firing) / 2201°F (at 270°F/hour in the final 200°F of firing)

Cone 10 = 1241°C (at 150°C/hour for the final 100°C of firing) / 2266°F (at 270°F/hour in the final 200°F of firing)

VELVET SPRAYZ ADVANTAGE

- New formulation
- **Spray with ease** - nozzle selected and tested for best control and coverage.
- Bold, vibrant color at any cone.
- Stiff and won't run, even when fired.
- Velvety smooth unglazed finish (just like the Velvet Underglazes).

FAQ

- Apply to:** Greenware, bisque or over glazed pieces to create a different surface.
- Fire to:** Cone 05-10.
- Food Safe:** Approved when applied and fired under AMACO food safe glazes.

DITCH THE BRUSH AND CREATE WITH SPONTANEITY!



Turn any well ventilated space into a studio with the convenience and portability of the Velvet Sprayz!

PACKAGING



This nozzle has withstood testing and provides:

- Best control and coverage
- Full coverage and feathering abilities
- Interchangeable for different spray patterns

Steel can for added strength and longevity

Available in 10oz containers

APPLICATION

APPLY OVER OR UNDER A GLAZE FOR DIFFERENT EFFECTS



Rim: SM-53 Cayenne | Body: CO-6 Supernova over various Velvet Sprayz | Foot: SM-60 Goldenrod on 16M White Chocolate Clay. Fired to cone 5.

EXPLORE GRAFFITI WITH EASE



Artist: Malcolm Mobutu Smith
Various Velvet Sprayz on AMACO 11M A-Mix White Stoneware Clay. Fired to cone 5.

USE A PAPER RESIST TO CREATE GRAPHIC SURFACE DESIGNS



Rim: C-20 Cobalt | Body: Various Velvet Sprayz under VS-361 Jet Black on 16M White Chocolate Clay. Fired to cone 5.

QUICKLY CREATE BEAUTIFUL AND SMOOTH GRADIENTS



HF-9 Zinc Free Clear over a gradient of VS-308 Yellow, VS-384 Real Orange & VS-387 Bright Red on No. 16 White Chocolate Clay. Fired to cone 5.

SPRAY CAN 101

Like spraying any ceramic product, Velvet Sprayz requires proper PPE and ventilation for use. We recommend:



Safety Glasses



Ventilation Hood



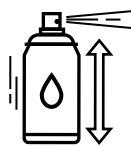
NIOSH N95 Face Mask

- Wearing a NIOSH N95 or higher mask.
- Working in a well-ventilated area or outside.
- Wearing eye protection if applicable.

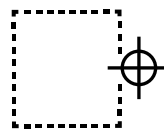
For proper spray can care, we recommend:

- Storing your cans in a cool dry place.
- Shaking well before using (you should hear the marble in the can).
- Finishing your spray session by inverting the can and spraying until the can clears.
- Referring to your local municipality for disposal of cans when empty.

TIPS AND TRICKS



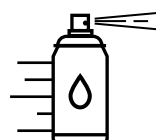
Shake can before use to ensure product is properly mixed.



Spray outside your edges for full coverage.



Maintain a consistent distance for even coverage.



Keep can in motion to prevent drips and pooling.

RESOURCE



Scan the QR code to visit our cone 5/6 glaze forum at [Facebook.com/groups/potterschoiceex](https://www.facebook.com/groups/potterschoiceex) and find inspiration, share results, and discuss with other AMACO customers!

CLAY BODIES

The Velvet Sprayz work well on all AMACO clay bodies.

NO.67 SEDONA RED CLAY



LG-10 over various Velvet Sprayz on No.67 Sedona Red Clay. Fired to cone 05.

NO.25 WHITE ART CLAY



LG-10 over various Velvet Sprayz on No. 25 White Art Clay. Fired to cone 05.

NO.30 MILK CHOCOLATE CLAY



Rim: PC-17 Honey Flux | Body: Various Velvet Sprays on No.30 Milk Chocolate Clay. Fired to cone 5.

Questions? Call (800) 374-1600



[amaco.com](https://www.amaco.com)



[@amacobrent](https://www.instagram.com/amacobrent)



[@amaco_brent](https://www.tiktok.com/@amaco_brent)